



HNL Series Hydraulic Edge-of-Dock Leveler Specification Sheet and Submittal



HNL-6620 with Extra Heavy Duty Bumpers Shown



STANDARD FEATURES FOR THE HNL EDGE-OF-DOCK LEVELER

- NEMA 12 Push Button Control Panel
- Manual Activation in Case of Power Failure
- Cold-rolled Steel Hinge Pins for Added Strength and Long Life
- Grease Fittings
- High-strength Steel Safety Tread Plate, Minimum 55,000 PSI Yield Strength
- Full width distribution bar for extra durability
- Milled Lip Edge for Smooth Tire Rollover
- Secondary Gussets for Added Strength and Extended Life
- Economic Hydraulic Activation with Mechanical Lip Extensions
- Heavy Duty Bumper Block Assemblies with "Tuf-Cord"™ 4"x12"x13" Rubber Bumpers
- Bumper Projection = 15"

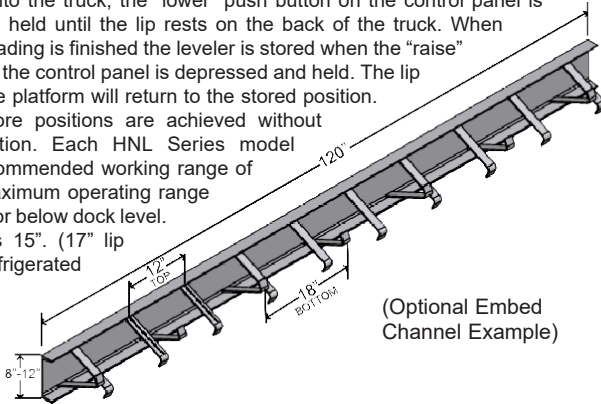
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GENERAL: DLM invented the industries first "edge-of-dock" leveler over 40 years ago, setting the pace for the industry. The DLM "HNL" series hydraulic Edge-of-Dock Leveler mounts to the exterior dock face providing a simple and economical alternative to "portable plates" or "pit style" levelers. Edge-of-Dock Levelers are ideal for the motor freight industry or those companies with standardized trailer bed heights. DLM is a division of Systems, LLC in Germantown Wisconsin.

CONSTRUCTION: The platform and lip are constructed of 4-way high tensile 55,000 psi minimum yield A572 safety tread plate. The tread plate on the 20,000 and 25,000 lbs CIR units is 3/8" thick, the 30,000 lbs CIR unit is 7/16" thick and the 35,000 lbs CIR unit is 1/2" thick. The standard lip length is 15" on all HNL Series edge of dock levelers. Hinge tubes are 1 1/4" OD for 20,000, 25,000 and 30,000 lbs CIR and 1 1/2" OD for 35,000 lbs CIR units. Lip hinge pins are 11/16" solid shaft cold finish M1044 steel for 20,000, 25,000 and 30,000 lbs units and 1" FOR 35,000 lbs CIR units. Each edge of dock leveler comes standard with 1/2" full width load distribution bar, meeting the hinge and lip sections. Deck is supported in the stored position by a minimum of four (4) steel gussets attached to the base plate.

HYDRAULICS: Platform is raised by a main hydraulic cylinder; all hydraulic hoses are safely routed under the HNL platform. Lip operation is controlled by our exclusive mechanical "NeverLift" technology. Motor pump is mounted under HNL on bracket for easy access. Reservoir is translucent for monitoring of fluid level.

STANDARD OPERATIONAL FEATURES: The HNL is controlled remotely from a wall mounted NEMA 12 control panel. The platform is raised when the "raise" push button on the control panel is depressed and held. To lower the platform onto the truck, the "lower" push button on the control panel is depressed and held until the lip rests on the back of the truck. When loading or unloading is finished the leveler is stored when the "raise" push button on the control panel is depressed and held. The lip will fold and the platform will return to the stored position. In-use and store positions are achieved without manual operation. Each HNL Series model provides a recommended working range of +/-3" and a maximum operating range of +/-5" above or below dock level. Standard lip is 15". (17" lip available for refrigerated trailers)



Standard NeverLift Handles		NeverLift Handles	
35,000 CIR	NeverLift III Handle	NL I - (11GA x 1" x 1" Sq. Tube)	
30,000 CIR		41"	
25,000 CIR	NeverLift I Handle	60"	
20,000 CIR		NL III - (1" Sch. 80 Pipe)	
		HNL-66	HNL-72
		HNL-78	HNL-84

BUMPER BLOCK ASSEMBLES: Each HNL Series Leveler is shipped with two (2) bumper block assemblies to help protect the deck plate and building from the approaching truck. Bumper block assemblies are extra-heavy duty 4"x12"x13" constructed of formed steel and incorporate a full height internal gusset for extra support. All DLM bumper blocks feature 4" thick Tuf-Cord rubber bumper.

ELECTRICAL: Hydraulic pump motor is 1 HP TENV at 115v, single phase. All electrical components, connections and wiring are UL listed or recognized. **Please Note: Unless specifically noted on quotation, all electrical requirements are the responsibility of others.**

INSTALLATION: For new construction a flush or recessed 8" to 12" anchoring channel is strongly recommended. Unit is welded and anchored to embed plate and foundation wall. For existing docks without preferred embed channel optional ramp approach plates or formed angles are available to maximize the strength of the installation.

WARRANTY: All DLM HNL Series Hydraulic edge-of-docks feature a full one (1) year base warranty on all structural, hydraulic and electrical parts, including freight and labor charges in accordance with Systems, LLC's Standard Warranty Policy. Systems, LLC warrants all components to be free of defects in materials and workmanship, under normal use, during the warranty period. This base warranty period begins upon the completion of installation or the sixtieth (60th) day after shipment, whichever is earlier.

Dimensions and Capacities Select a Model and a Capacity			
Model #	Deck Width	Total Unit Width	Comparative Industry Rating
<input type="checkbox"/> HNL-66	66"	104"	<input type="checkbox"/> 20,000
<input type="checkbox"/> HNL-72	72"	110"	<input type="checkbox"/> 25,000
<input type="checkbox"/> HNL-78	78"	116"	<input type="checkbox"/> 30,000
<input type="checkbox"/> HNL-84	84"	122"	<input type="checkbox"/> 35,000

Optional Equipment for Edge-of-Dock (Check options desired)	
<input type="checkbox"/> 17" Lip	<input type="checkbox"/> Approach Plate Size _____
<input type="checkbox"/> Tapered Lip (4" < ramp width)	<input type="checkbox"/> Formed Angle Size _____
<input type="checkbox"/> U.S. Post Office Model with 3" Run Off Guards	<input type="checkbox"/> iDock™ Alert Communication System
<input type="checkbox"/> Recessed Design with 4" Thick Laminated Bumpers	<input type="checkbox"/> PowerStop Restraint (manual)
<input type="checkbox"/> Sliding Bumper Blocks	<input type="checkbox"/> PowerStop Restraint (automatic)
<input type="checkbox"/> Other Bumpers _____	<input type="checkbox"/> Wheel Chock Model _____
<input type="checkbox"/> Low Clearance Design (Flat Center Plate) Pallet-Jack Applications	<input type="checkbox"/> Dock Light Model _____
<input type="checkbox"/> Four Sided Box Form	<input type="checkbox"/> Other _____
<input type="checkbox"/> Embed Channel Size _____	<input type="checkbox"/> Other _____

Customer: _____ Job: _____ Location: _____ Number of Units: _____ Model: _____ Size: _____ Represented By: _____ SalesRep: _____	Certified For Construction: By: _____ Date: _____ Company: _____ City & State: _____ Voltage/Phase: _____ Drawing #: _____
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A continuing product improvement process is in effect at Systems, LLC. We reserve the right to make product changes without prior notice.